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Windows
Bi-folds
Lift-Slide Doors
French Doors
Composite Doors
Glazed Doors

Lumi is a pioneering new glazing system. With no raised, mounted frame, Lumi is frameless. It's wall to wall glass, with an impressive suite of energy efficiency credentials. It's everything you know about a window, turned inside out.







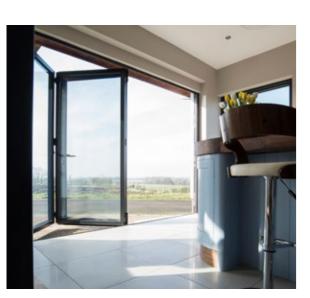
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The weather and the atmosphere – they conspire against us.
The north coast of Ireland is an unpredictable place. Rain, wind, cold, sun, sometimes all in one day, sometimes all at once. Lumi is the first window, door, bi-fold and lift-slide glazing system that's designed to cope better for longer.

Lumi Coloro Door





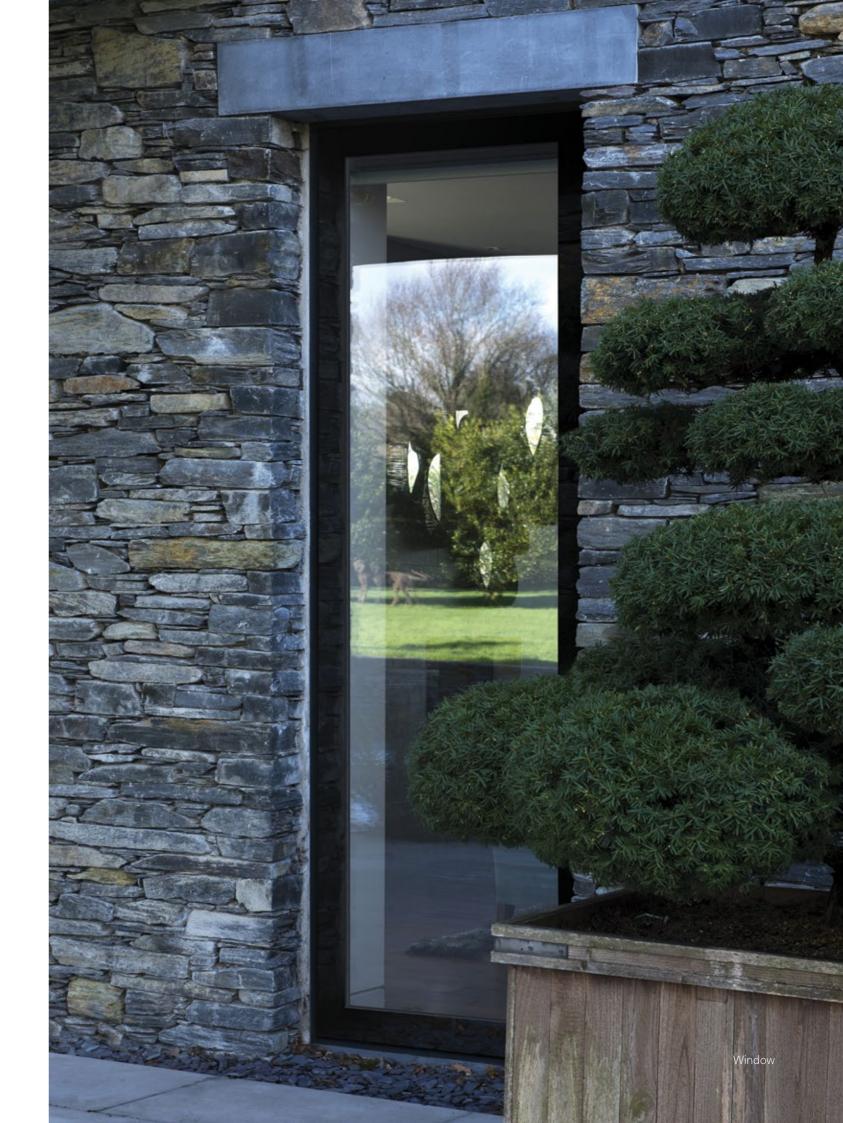
Bi-fold Door (Aluminium, available in Anthracite Grey, Black & Light Grey)



Bi-fold Door (Aluminium, available in Anthracite Grey, Black & Light Grey)



Lift-Slide Door (Aluminium, available in Anthracite Grey only)

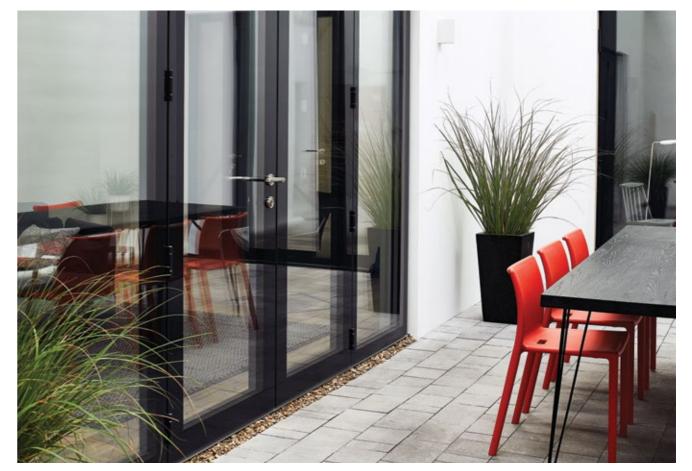


Over the centuries, architecture has captured changes in both aesthetics and attitudes, but in recent years, windows just haven't kept up.
Lumi has been designed and engineered to be radically different. Its range of windows, doors, bi-folds and lift-slide doors match both inside and out, but stand out in a sea of commonality.





Lumi Fully Glazed French Doors (Open in)



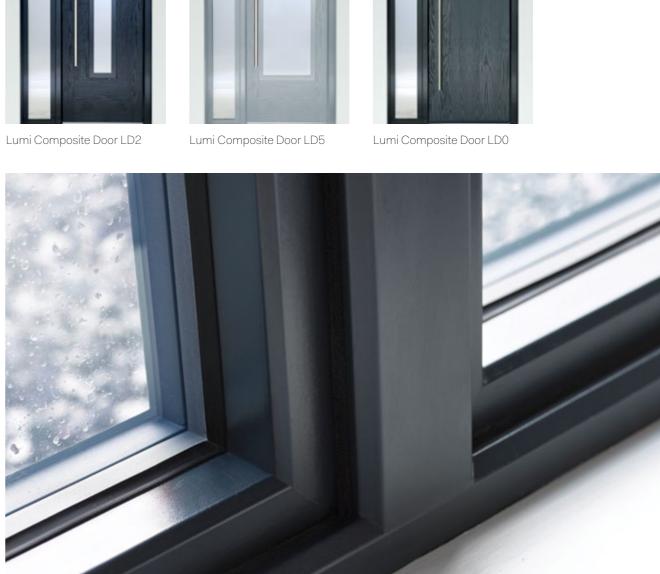
4 Pane Fully Glazed French Doors (Open Out)

'AnTeak' Internal Finish









'Anthracite Grey Smooth' Internal Finish

## Energy efficiency that lasts.

This is a world that is constantly changing. That's why we didn't want to waste our energy creating another double or triple glazed window. Lumi doesn't just look different, it performs differently too.

A 50mm unit with triple glazed, fully insulated, toughened glass, is supported by a sturdy internal glass-fibre, high density, closed cell structure, that allows for larger than average glazed areas. With no joints, no painted surfaces, no connected materials, there's nothing to maintain, nothing to corrode and no external weak points...

6mm Kitemarked low iron extra clear toughened glass. 4mm Kitemarked toughened glass. Triple glazed 50mm insulated glass unit. Exterior grade Renolit foil. Authentic timber finish with no maintenance. Highly polished edge. Ceramic colour border. Fused in toughening furnace at 700°C. High strength structural adhesive. Edgetech warm edge Super Spacer with built in energy saving. Glass-fibre profile. Exceptionally strong and durable with low thermal conductivity. Double gasket seal for excellent thermal performance and noise reduction. Double rebate stormproof design. Foam insulation for extra energy efficiency.



### And now it's also the most flexible with our two NEW product ranges for 2017:

- Lumi Double Glazed Windows.
- Lumi Double Glazed Sliding Doors.





#### Lumi double glazed windows

This double glazed version of the Lumi award winning glazing system is perfect for the replacement market. With its wall-to-wall glass it looks exactly the same as the Lumi triple glazed version, but is designed to fit perfectly into 70mm PVC replacement projects and is available in the full range of external and internal colours.

The Lumi2 range also includes a double glazed Lift-Slide door which has the same flush glazing finish as the triple glazed version and is available in the full Lumi colour range.





#### Lumi double glazed lift-slide doors

This double glazed version of the frameless Lumi lift-slide door system is a stunning addition to any home.

- Wall-to-wall glass.
- Energy efficient lightweight system
- Available up to 6.5m wide x 2.6m high
- Available in the full colour range including white and cream.
- Available in 2 or 4 pane options

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#### **lumi**colours

Every effort has been made to reproduce the Lumi colours. However, printing constraints will give rise to some colour deviation.

Please note some Lumi products are only available in selected colours.

#### External Glass



Anthracite Grey



Light Grey



Slate Blue



Light Blue



Black



Chartwell Green



Red



Lumi White



Cream

#### External Frame



White Smooth



White Grained



Cream Smooth



Cream Grained



Anthracite Grey Smooth



Anthracite Grey Grained



Black Smooth



Black Grained



Signal Grey Smooth



Light Grey Smooth



Chartwell Green Grained

#### Internal Frame



White Smooth



White Grained



Cream Smooth



Cream Grained



Anthracite Grey Smooth



Anthracite Grey Grained



Black Smooth



Black Grained



Signal Grey Smooth



Light Grey Smooth



Chartwell Green Grained





Siena



Swamp Oak



Winchester

#### October2017

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#### lumiwindows.com

Lumi reserves the right to make alterations to any of the featured products without prior notice.